

Safety Data Sheet

according to Regulation (EC) No 1907/2006

MECUT-MMKS-MQL STEEL+ALU Art. 60 1154,60 1153

Revision date: 01.01.2024

Product code: 30

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

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1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Cutting oil

Uses advised against

No information available.

1.3. Details of the supplier of the safety data sheet

Company name:	Karnasch Professional Tools GmbH
Street:	Theodor-Heuss-Anlage 12
Place:	D-68165 Mannheim
Telephone:	+49 (0) 6203 / 4039 - 0
E-mail:	info@atakarnasch.com
Contact person:	Volker Mayer, Sascha Riedel
Internet:	www.karnasch.tools
Responsible Department:	Volker Mayer, Sascha Riedel: Tel: 06203 / 4039 - 0

1.4. Emergency telephone number:

Emergency telephone number (24h) + 44 1235 239670 (en)

Further Information

Reserved for industrial and professional use.

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**

This mixture is not classified as hazardous in accordance with Regulation (EC) No 1272/2008.

2.2. Label elements**Additional advice on labelling**

Das Gemisch ist nicht als gefährlich eingestuft im Sinne der Richtlinie 1999/45/EG.

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Further Information**

Full text of H- and EUH-statements: see section 16.

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Seek medical attention if problems persist. No administration in cases of unconsciousness or cramps. First aider:
Pay attention to self-protection!
Symptoms can occur only after several hours.

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After inhalation

Move victim to fresh air. Put victim at rest and keep warm.

After contact with skin

Remove contaminated, saturated clothing immediately.

After contact with eyes

In case of contact with eyes, rinse immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Consult an ophthalmologist.

After ingestion

Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Water fog. Extinguishing powder. Carbon dioxide. Foam.

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

In case of fire may be liberated:

Carbon dioxide (CO₂).

Carbon monoxide

Nitrogen oxides (NO_x).

5.3. Advice for firefighters

Do not inhale explosion and combustion gases. Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Wear personal protection equipment. Do not breathe gas/fumes/vapour/spray. Provide adequate ventilation.

For non-emergency personnel

Special danger of slipping by leaking/spilling product.

For emergency responders

Self-protection of the first aider Remove affected person from the danger area and lay down. Do not leave affected person unattended. Remove all sources of ignition. Use appropriate respiratory protection.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Prevent spread over a wide area (e.g. by containment or oil barriers). Treat the recovered material as prescribed in the section on waste disposal.

Collect in closed containers for disposal.

6.3. Methods and material for containment and cleaning up**For containment**

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

Clean contaminated articles and floor according to the environmental legislation.

Clean with detergents. Avoid solvent cleaners.

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6.4. Reference to other sections

Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

Avoid oil mist
Use only in well-ventilated areas.
When using do not eat, drink or smoke.

Further information on handling

High slip hazard because of leaking or spilled product.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

Keep the packing dry and well sealed to prevent contamination and absorption of humidity.
Recommended storage temperature: 5-40 °C

Hints on joint storage

Keep away from food, drink and animal feedingstuffs.
Maximum period of storage (time): 3

Further information on storage conditions

Protect from sunlight. Store in a well-ventilated place.

7.3. Specific end use(s)

Observe technical data sheet.
Reserved for industrial and professional use.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
122-39-4	Diphenylamine	-	10		TWA (8 h)	
		-	20		STEL (15 min)	

8.2. Exposure controls**Appropriate engineering controls**

If local exhaust ventilation is not possible or not sufficient, the entire working area should be ventilated by technical means.

Eye/face protection

EN 166

Hand protection

Protect skin by using skin protective cream.
Wash hands before breaks and after work.

Skin protection

Chemical resistant safety shoes. Take off immediately all contaminated clothing.

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Thorough skin-cleansing after handling the product. Set out skin protection guidelines.

Respiratory protection

If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state:	liquid
Colour:	amber coloured
Odour:	characteristic

Test method

pH-Value:	not applicable
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Changes in the physical state

Boiling point or initial boiling point and boiling range:	not determined
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Flash point:	>180 °C DIN EN 57
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Explosive properties

No information available.

Lower explosion limits:	not determined
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Upper explosion limits:	not determined
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Oxidizing properties

No information available.

Vapour pressure:	not determined
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Vapour pressure:	not determined
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Density (at 20 °C):	0,90 g/cm ³ EN ISO 12185
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Viscosity / dynamic:	not determined
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Viscosity / kinematic: (at 40 °C)	30 mm ² /s ASTM D 7042
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9.2. Other information

No information available.

SECTION 10: Stability and reactivity**10.1. Reactivity**

No known hazardous reactions.

10.2. Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid

Protect against: heat.

10.5. Incompatible materials

The following must be prevented: Oxidizing agents, strong. acid.

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10.6. Hazardous decomposition products

Hazardous decomposition products: none

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Toxicokinetics, metabolism and distribution**

There are no data available on the preparation/mixture itself.
Data apply to the main component.

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

Irritation and corrosivity

Skin corrosion/irritation: Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.
Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

No risks worthy of mention. Practical experience.
The statement is derived from the properties of the single components.
The classification was undertaken in accordance with the calculation method governed by the Preparations Directive (1999/45/EC).

11.2. Information on other hazards**Endocrine disrupting properties**

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

SECTION 12: Ecological information**12.1. Toxicity**

The statement is derived from the properties of the components.

12.2. Persistence and degradability

Product is not easily biodegradable.

12.3. Bioaccumulative potential

No information available.

12.4. Mobility in soil

in delivery condition: liquid

12.5. Results of PBT and vPvB assessment

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The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

The components in this formulation do not meet the criteria for classification as PBT or vPvB.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Avoid release to the environment.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Disposal recommendations**

Dispose of contents/container to an appropriate recycling or disposal facility. Collect in closed containers for disposal. Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products

120107 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; mineral-based machining oils free of halogens (except emulsions and solutions); hazardous waste

List of Wastes Code - used product

120109 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; machining emulsions and solutions free of halogens; hazardous waste

Contaminated packaging

Non-contaminated packages may be recycled.

SECTION 14: Transport information**Land transport (ADR/RID)**

14.1. UN number: No dangerous good in sense of these transport regulations.

14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.

14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.

14.4. Packing group: No dangerous good in sense of these transport regulations.

Other applicable information (land transport)

Not restricted

Inland waterways transport (ADN)

14.1. UN number: No dangerous good in sense of these transport regulations.

14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.

14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.

14.4. Packing group: No dangerous good in sense of these transport regulations.

Other applicable information (inland waterways transport)

Not restricted

Marine transport (IMDG)

14.1. UN number: No dangerous good in sense of these transport regulations.

14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.

14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.

14.4. Packing group: -

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Other applicable information (marine transport)

Not restricted

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: No dangerous good in sense of these transport regulations.**14.2. UN proper shipping name:** No dangerous good in sense of these transport regulations.**14.3. Transport hazard class(es):** No dangerous good in sense of these transport regulations.**14.4. Packing group:** -

Other applicable information (air transport)

Not restricted

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Personal protection equipment: see section 8

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 75

Directive 2004/42/EC on VOC in paints 0,3 % (2,7 g/l)

and varnishes:

Additional information

According to EC directives or the corresponding national regulations the product does not have to be labelled.

National regulatory information

Water hazard class (D): 1 - slightly hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 1,2,4,6,7,11,12,13,15,16.

AICS (Australien), DSL (Kanada), IECSC (China), REACH (Europäische Union), ENCS (Japan),

ISHL (Japan), KECI (Korea), NZIoC (Neuseeland), PICCS (Philippinen), TSCA (USA)

Abbreviations and acronyms

CLP: Classification, labelling and Packaging

REACH: Registration, Evaluation and Authorization of Chemicals

GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals

UN: United Nations

CAS: Chemical Abstracts Service

DNEL: Derived No Effect Level

DMEL: Derived Minimal Effect Level

PNEC: Predicted No Effect Concentration

ATE: Acute toxicity estimate

LC50: Lethal concentration, 50%

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LD50: Lethal dose, 50%
LL50: Lethal loading, 50%
EL50: Effect loading, 50%
EC50: Effective Concentration 50%
ErC50: Effective Concentration 50%, growth rate
NOEC: No Observed Effect Concentration
BCF: Bio-concentration factor
PBT: persistent, bioaccumulative, toxic
vPvB: very persistent, very bioaccumulative
ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)
RID: Regulations concerning the international carriage of dangerous goods by rail
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
(Accord européen relatif au transport international des marchandises dangereuses par voies de navigation
intérieures)
IMDG: International Maritime Code for Dangerous Goods
EmS: Emergency Schedules
MFAG: Medical First Aid Guide
IATA: International Air Transport Association
ICAO: International Civil Aviation Organization
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
IBC: Intermediate Bulk Container
VOC: Volatile Organic Compounds
SVHC: Substance of Very High Concern

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)